



Dart Aerospace Ltd.
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D4727-041
Job Sheet 186415



Part No: D4727-041

Job Qty: 10 ea

Part Name: Barrel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/7/18	0.00	0.00	Start Up Machining-3		
110	Doosan	10 pcs		12/7/18	0.24	1.80	Doosan		
120	QC	10 pcs		12/7/18	0.00	0.00	QC2 Machining-3		
130	QC	10 pcs		12/7/18	0.00	0.00	QC8 Machining-3		
140	Small Fab	10 pcs		12/7/18	0.00	0.41	Small Fab-7		
150	QC	10 pcs		12/7/18	0.00	0.00	QC5		
160	Packaging	10 pcs		12/7/18	0.00	0.00	Packaging3-2		
170	QC21-SA	10 Ea		12/7/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	5400 ft (054 ea)	90-Start up Operation	
MS21209F1-15	Heli Coil	10 Ea (1 ea)	140-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	1	75	0
140-Small Fab	MS21209F1-15	10	269	0

Part Specifications

Specifications could not be found.

Plex 11/15/18 10:24 AM dart.white.jesse



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Container No: S142113



Part: D4727-041

Job No: 186415

Serial No/Batch: S142113

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/06/19

